CNPC CNPC USA Corp.

Packer Element For CCUS/CO₂ Wells

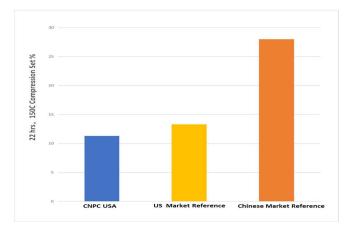
CNPC USA has developed a series of packer element compounds specifically for CCUS and CO₂ wells. The elastomer packer elements have been manufactured at commercial scale by CNPC USA quality-controlled compounding and molding processes.

APPLICATIONS

- Designed specifically for packer elements in CCUS storage and CO₂-EOR injection Wells.
- Zone isolation during alternate injection of brine and CO₂.

FEATURES & BENEFITS

- CNPC-USA specially designed formulations and quality-controlled compounding and molding processes.
- Superior, reliable, and long-lasting sealing performance.
- Resistance to rapid gas decompression (RGD) at 720 psi/min.
- Low temperature sealing performance close to -40°C.
- Based the side-by-side testing in comparison with the materials from three major North America element suppliers, CNPC-USA CCUS packer element compound is significantly better in
 - 1) CO₂ compatibility (lowest change in weight, volume and hardness)
 - 2) Sealing performance after long-term CO₂ immersion and RGD (lowest compression set)
 - 3) Structural integrity after long-term CO₂ immersion and RGD (least structural damage)
 - 4) Low temperature sealing limit (glass transition temperature close to -40 °C)



150°C compression set results of CNPC USA compound(left), US market product(mid), Chinese market product(right) after 70hr & 100°C CO2 immersion and 720 psi/min RGD testing.



Cross sections of CNPC USA compound(left), US market product(mid), Chinese market product(right) after 70hr & 100°C CO₂ immersion and 720 psi/min RGD testing